

# HPMX-5001, HPMX-5002 Integrated Circuits

## Reliability Data

### HPMX-5001 HPMX-5002

#### **Description**

The following cumulative test results have been obtained from testing performed at Hewlett-Packard. Data was gathered from

the product qualification, reliability monitor, and engineering evaluation.

For the purpose of this reliability data sheet, a failure is any part

which fails to meet the electrical and/or mechanical specification listed in the Communications Components Designer's Catalog.

#### 1. Life Test

#### **A. Demonstrated Performance**

Test Name	Test Conditions	Units Tested	Total Device Hrs.	Total Failed	Failure Rate (%/1K Hours)
High Temperature Operating Life (O.L.)	$T_{\rm J} = 150^{\circ}{\rm C},$ 1000 hr.	129	129,000	0	0
High Temperature Operating Life (O.L.)	T <sub>J</sub> = 130°C, 1000 hr.	177	177,000	0	0

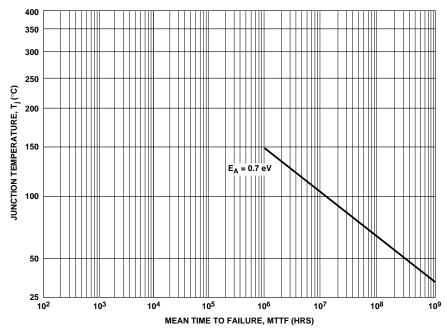
#### **B. Failure Rate Prediction**

The failure rate will depend on the junction temperature of the device. The estimated life at different temperatures is calculated, using the Arrhenius plot with activation energy of 0.7 eV, and is listed in the following table.

Junction	Point(1)		90% Confidence Level <sup>(2)</sup>		
Temp. T <sub>J</sub> (°C)	MTTF* (hours)	MTTF FIT(3)	MTTF (hours)	FIT(3)	
150	9.36 x 10 <sup>5</sup>	1068	4.68 x 10 <sup>5</sup>	2137	
125	$3.13 \times 10^{6}$	320	$1.56 \times 10^6$	640	
100	1.23 x 10 <sup>7</sup>	81	$6.14 \times 10^6$	163	
80	4.21 x 10 <sup>7</sup>	24	$2.11 \times 10^7$	47	
60	1.68 x 108	6	8.39 x 10 <sup>7</sup>	12	

<sup>\*</sup>MTTF data calculated from high temperature Operating Life tests.





#### Notes:

- The point MTTF is simply the total device hours divided by the number of failures.
- 2. This MTTF and failure rate represent the performance level for which there is a 90% probability of the device doing better than the stated value. The confidence level is based on the statistics of failure distribution. The assumed distribution is exponential. This particular distribution is commonly used in describing useful life failures.
- 3. FIT is defined as Failure in Time, or specifically, failures per billion hours. The relationship between MTTF and FIT is as follows: FIT = 109/(MTTF).

#### C. Example of Failure Rate Calculation

At 100°C with a device operating 8 hours a day, 5 days a week, the percent utilization is:

% Utilization = (8 hours/day) x (5 days/week) ÷ 168 hours/week = 25%

Then the point failure rate per year is:

 $(81 \times 10^{-7}/\text{hr.}) \times (0.25) \times (8760 \text{ hours/year}) = 1.8 \times 10^{-2}\% \text{ per year}$ 

Likewise, the 90% confidence level failure rate per year is:

 $(163 \times 10^{-8}/hr.) \times (0.25) \times (8760 \text{ hours/year}) = 3.6 \times 10^{-2}\% \text{ per year}$ 

#### 2. Environmental Tests

Test Name	Test Conditions	Units Tested	Units Failed
Thermal Shock	-55°C to +125°C; Dwell time 5 min., 200 cycles	116	0
Moisture Resistance	85°C/85% RH, Biased, 1000 hr	36	0
Autoclave	121°C, 15 PSIG, 72 hr	95	0

# 3. Flammability Test (MIL-STD-202, Method 111):

Meets Needle Flame test per UL Category D (Flaming Time <3 sec.) under Material Classification 94VO.

## 4. EIA/JESD2-A114-A

**Classification:** Class 1

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Data subject to change.

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